

Installation Instructions

02-0206 SpeedyMoto Ducati Water Pump

Parts included

1. One very special SpeedyMoto water pump
2. One M6 x 8mm stainless Allen head bolt
3. Four M6 x 18mm stainless Allen head bolts
4. One M6 x 24mm stainless Allen head bolt
5. Two copper crush washers

Tools required

1. Drain bucket
2. Phillips head screwdriver
3. 5mm Allen wrench
4. Rubber mallet
5. Gasket scraper
6. Torque wrench
7. Liquid gasket - We recommend Three Bond 1104
8. Coolant

Installation

1. Drain coolant from the system by unbolting the water pump drain plug. Equalize pressure by opening coolant reservoir cap.
2. Remove all 5 water pump bolts.
3. Remove water pump by gently tapping all corners of the pump until pump releases from the silicone gasket.
4. Loosen and remove hose from water pump fitting.
5. Clean excess silicone from engine case by using a gasket scraper, being careful not to mar the mating surface on the engine case.
6. Reattach hose and clamp to your new SpeedyMoto water pump.
7. Apply a thin ribbon of Three Bond Liquid Gasket 1104 (or any OEM-approved liquid gasket compound) around the entire mating surface of the engine case.
8. Align gasket and reinstall water pump onto case using SpeedyMoto supplied bolts.

Note:

- Install the longer bolt (M6 x 24mm) through the copper crush washer, into the middle-right bolt hole. Install the shorter bolt (M6 x 8mm) through the other crush washer into the drain hole.
9. Torque all bolts to 10 Nm (7.5 Ft. Lbs.)
10. Refill radiator with your favorite coolant.
11. Ride it, and tell all your friends about SpeedyMoto!

